

Work Order ID 87982

Friday, July 20, 2012 1:43:05 PM

87982

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Item ID: D3275-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Crossbolt Spacer

Start Date: 7/21/2012 Start Qty: 100.00 ***100*** Cust Item ID:
 Required Date: 7/21/2012 Req'd Qty: 100.00 ***100*** Customer:

Reference: *12-07-20*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3275	Rev A1

100	Hardinge CNC LATHE SMALL	0.00							
100									
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	1-Turn as per Folio FA469 and Dwg D3275		DAS 13 9-89	12/7/21				119	Ø

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control			DAS 13 9-89	12/7/21				119	Ø

120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control			DAS 14 9-89	12/07/22				119	Ø

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Item ID: D3275-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crossbolt Spacer

Start Date: 7/21/2012 Start Qty: 100.00

100

Cust Item ID:

Required Date: 7/21/2012 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>LG</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1A 0 BE 12/07/25MLJ 12/07/25MF
12-07-25

Picklist Print

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Work Order ID: 87982

Parent Item: D3275-1

Parent Item Name: Crossbolt Spacer

Start Date: 7/21/2012

Required Date: 7/21/2012

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A04.10.19New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.3125W.058 ALUM TUBE .3125 x .058w		Purchased	No			100	f	166.3910	0.2666	28.063158			

Location

Loc Qty

Loc Code

MAT013

166.391

119678

1.311

121910

165.08

34 Rt

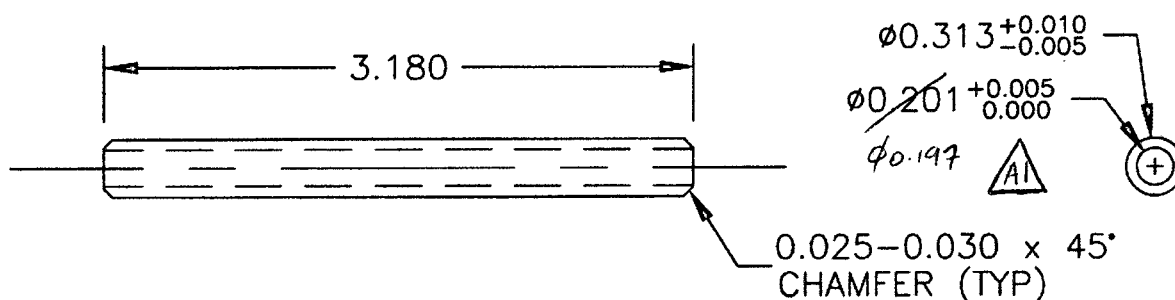
DAS
13
2-89 1217/21



DESIGN <i>lf</i>	DRAWN BY <i>lf</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>lf</i>	APPROVED <i>lf</i>	DRAWING NO. D3275	REV. A SHEET 1 OF 1
DATE 04.03.10		TITLE CROSS BOLT SPACER	SCALE 1:1
A	04.03.10	NEW ISSUE	
AI <i>lf</i>	07.10.19	CHANGE MAT'L SPEC	

RELEASED
04.06.22

w/o ~~87713~~
87982



D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
(REF DART SPEC. M6061T6R) M6061T6T0.313W.05B *AI*
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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